# 轧辊磨床









适用于各类工作辊和支承辊外圆的磨削。 磨削直径范围：500mm——3150mm; 工件最大重量：100吨; 圆度范围：0.001m——0.005mm; 粗糙度范围：Ra0.1

| **产品** | **加工范围** | | | | **主要工作精度** | | | | **机床主要特征** | | | |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **最大磨削直径(mm)** | **顶尖距(m)** | **工件最大重量(t)** | **中心架支承直径(mm)** | **圆度(mm)** | **圆柱度(mm)** | **辊形误差(mm)** | **表面粗糙度(μm)** | **中凹(凸)量(mm)** | **总功率(Kw)** | **总重量 (按最短顶尖距) (t)** | **外形尺寸 (按最短顶尖距) (m×m×m)** |
| MK8450 | 500 | 3 | 3 | 50～300 | 0.001～0.002 | 0.001～0.002 | 0.001～0.002 | Ra0.1 | 1.5 | 45 | 15 | 8×2.8\0 |
| MK8463 MKZ8463 | 630 | 3,4 | 5 | 90～320 300～450 | 0.001～0.002 | 0.001～0.002 | 0.001～0.002 | Ra0.1 | 1.5、3 | 50 | 40 | 8×3.9×2 |
| MK8480 MKZ8480 | 800 | 4,5,6 | 12 | 90～450 300～680 | 0.001～0.003 | 0.001～0.003 | 0.001～0.003 | Ra0.1 | 3 | 90 | 75 | 9×4×2 |
| MK84100 MKZ84100 | 1000 | 4,5,6,7 | 25/15 | 90～400 400～680 | 0.001～0.003 | 0.001～0.003 | 0.001～0.003 | Ra0.1 | 3 | 105 | 85 | 9×4×2 |
| MK84125 MKZ84125 | 1250 | 4,5,6,7 | 25 | 90～400 400～780 | 0.0015～0.003 | 0.0015～0.003 | 0.0015～0.003 | Ra0.1 | 3 | 130 | 105 | 10×4.5\0 |
| MK84160 MKZ84160 | 1600 | 6,8, 10,12 | 60 | 300～600 600～950 | 0.002～0.003 | 0.002～0.003 | 0.002～0.003 | Ra0.1 | 3 | 175 | 130 | 12.5×4.8×3 |
| MK84200 MKZ84200 | 2000 | 8,10, 11,12 | 100 | 350～600 600～950 | 0.002～0.004 | 0.002～0.004 | 0.002～0.004 | Ra0.1 | 3 | 205 | 180 | 15×4.8×3 |
| MQK84160 | 1600 | 5,6,7,8 | 16/25 | 90～500 | 0.002～0.004 | 0.002～0.004 | 0.002～0.004 | Ra0.1 | 3 | 135 | 130 | 11×4.8×3 |
| MQK84315 | 3150 | 4,5,6 | 25 | 65～145 120～400 | 0.002～0.004 | 0.002～0.004 | 0.002～0.004 | Ra0.1 | 3 | 135 | 130 | 10×5×3 |